



ESSEN TUB BS 30 G

Classification: **Special product**

Developed for base and overlay passes on the grooves of milling rolls, this flux-cored wire stands out for its uniqueness as a single consumable. It streamlines and optimizes the coating process, providing high-quality deposits with low porosity and cracking. Its quality facilitates the creation of notches, whether manual or automated. Recommended for the sugar and alcohol industry

CHEMICAL COMPOSITION:

C	Mn	Si	P	S	Cr
0,20 a 0,60%	0,30 a 1,00%	0,30 a 1,00%	0,030% Máx.	0,030% Máx	2,00 a 3,00%

MECHANICAL PROPERTIES:

Hardness:	35 a 40 HRc
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WELDING CURRENT:	CC+
TYPE OF COATING:	CO2 100%



PRODUCT FEATURES:

DIAMETER (mm):	LENGTH (mm):	AMPERAGE (A):	PACKAGING (KG):
Ø 1,20	140 a 240	15 a 25	12,50
Ø 1,60	180 a 280	22 a 30	12,50

CUSTOMER SERVICE POLICY

The information provided above is for reference purposes only and shall not be considered as a guarantee or certificate. Many variables may influence the results of a welding operation. Uniweld Industria de Eletrodos LTDA assumes no responsibility for any incorrect application of the product. If you have any questions, we recommend contacting our Technical Assistance Department for proper support.